

Code 137 - 210L Drum Specification Sheet



Packaging Description

210L Tighthhead Drum - 1A1/X1.6/300

Construction

Material	Cold Rolled (CR4) EN 10130-DC01-A Steel
Structure	Two Pressed Out Rolling Hoops (PORH)
Seaming	Electrostatic Body Weld Triple Seamed and Solutioned Ends
Closure Options	2" Steel Bung in Head
	¾" Steel Bung in Head
	Washer Options: Nitrile, EPDM, PE



Technical Specification

External Coating		Internal Coating	Capacity	Height	Diameter	Weight	Steel Thickness	UN
RAL	Various	Powder Lacquer	210 Litres	880mm	595mm	18.2Kg	Body: 0.93mm	1A1
							Base: 1.05mm	
							Head: 1.0mm	

Packaging Performance

This product is certified and tested in accordance with the provisions of the United Nations recommendations on the Transport of Dangerous Goods, Chapter 6.1 (and the equivalent provisions in RID/ADR, the IMDG and ICAO Technical Instructions) and meets the criteria described in paragraphs 6.1.5.3 to 6.1.5.6.)

Test Levels

Packaging is approved in the relevant transport rules to contain liquids of

Drop Height (m)	2.4	Packaging Group	Density (d)	Gross Mass (kg)
Leakproofness (kPa)	20	I	1.6	355
Stacked at 3m with RD (d)	1.6	II	1.6	355
Internal Pressure (kPa)	300	III	1.6	355

UN Marking

All UN drums are marked with their respective UN markings, in our case the UN mark is printed to the drum body, we also emboss the drum base with the packaging specification.

1A1 / X1.6 / 300 / ** /GB 4791